



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2230-3

Job Sheet 178494



Part No: D2230-3

Job Qty: 200 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

130 Hand finish 1

2.5 Hours

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Purchasing	200 pcs		6/15/18	0.00	0.00	Purchasing		
120	Packaging	200 pcs		6/15/18	0.00	0.00	Packaging2		
130	QC	200 pcs		6/15/18	0.00	0.00	QC6		
180	Packaging	200 pcs		6/15/18	0.00	0.00	Packaging3		
190	QC21-SA	200 Ea		6/15/18	0.00	0.00	QC21		

Part Op 90 - Issue P/O to Metec : 40086 Manufacture as per dwg C of C is required

Descriptions: 120 - Ensure C of C is attach

190 - Original B/N is 148845 - w/o was closed and costed D2230-3 D2230-3

Handwritten notes: 18-07-03, 1806-28, 38, 9-89, 21 JUL 0 2 2018, 13 JUN 0 1 2018, 9-89, 13, 9-89, 2000

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2230-3P	Lug	200 pcs (1 ea)	90-Purchasing	3085076
D2423	Lug Extrusion	13.6600 ft (.0683 ea)	90-Purchasing	3085079

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	D2230-3P	200	0	0
	D2423	14	696	0

Part Specifications

Specifications could not be found.

M 138839 START: 8:10
EMPS: 0.25 OUT: 300°
FINISH: 8:40

Plex 6/1/18 1:25 PM dart.lavoie.chantal

BL 18-7-4



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S085080



Part: D2230-3

Job No: 178494

Serial No/Batch: S085080

Revision: G

Inspector:

Exp Date:

Instructions:

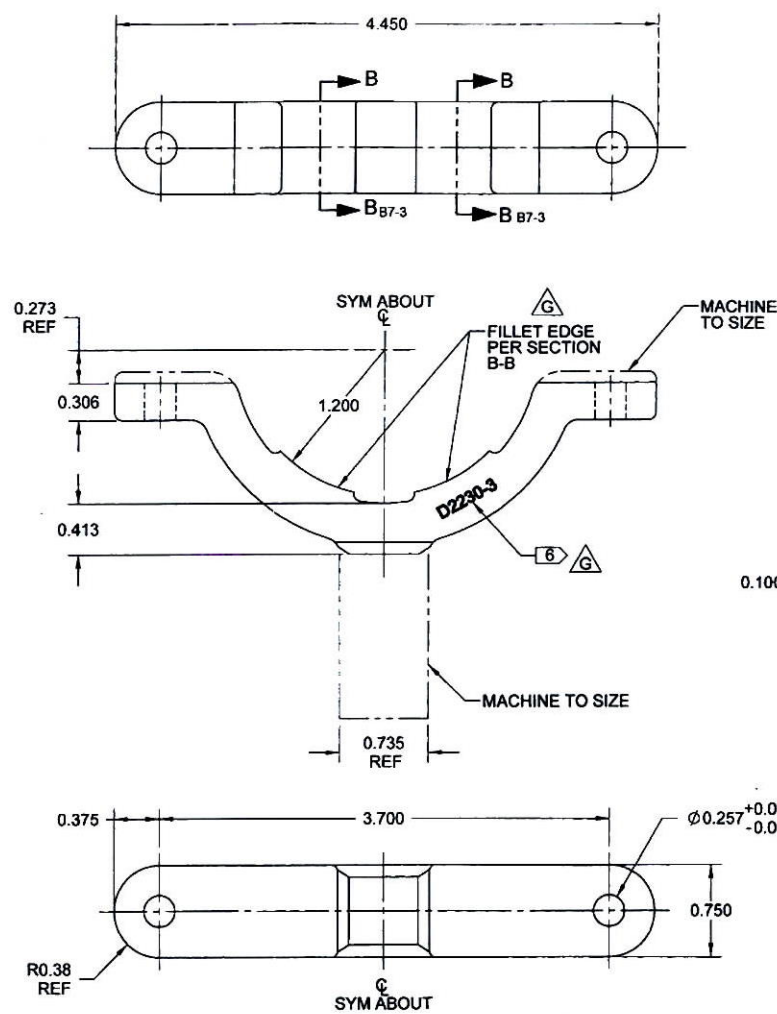
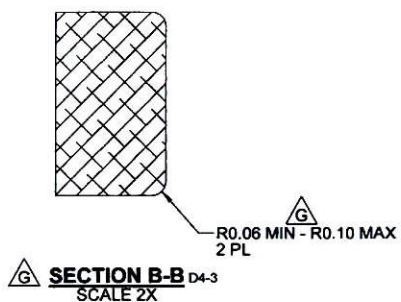
Date: 06/28/16

chc

36

chc

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178454 MCT
1806 dL



D2230-3 MOUNTING LUG

RELEASED
09/06/2016

DESIGN	BW	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2230	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	NTS
DATE	09.01.16	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040086

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040086

PO Date: 6/1/18

Due Date: 7/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
JUN 01 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	7/9/18	200 pcs	0 pcs	200 pcs	\$13.80/pcs	\$2,760.00
Line Item Note w/o 178494											
2	D3235-1P			Lug As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	7/9/18	200 pcs	0 pcs	200 pcs	\$15.00/pcs	\$3,000.00
Line Item Note w/o 178500											

Grand Total: \$5,760.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/1/18 1:22 PM dart.lavoie.chantal



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22802
Date: Jun 26, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040086 NC	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Jun 26, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
✓ D2230-3 Mounting Lug NOT PAINTED		Each	200	141	59
D3235-1 Mounting Lug alodined and painted as per QSI 005		Each	200		200
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____		Thank you for your order!			

DAS
38
9-89



METAL TECHNOLOGY INC.

20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
141	D2230-3	Mounting Lug	40086
	Paint Batch # NOT PAINTED / Material Batch # 160522		

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

DA:
38
9-88

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, June 26, 2018